

HANSON OFFROAD

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JEEP TJ/LJ FRONT BUMPER INSTALLATION INSTRUCTIONS

RC41102-P
RC41103-P
JR51102-P

JR51202-P
JR51302-P
JR51402-P

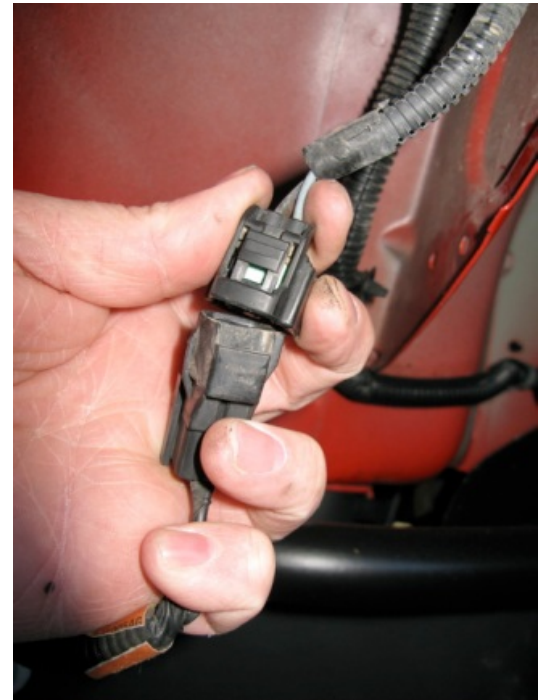
JR61102-P
JR61202-P
JR61302-P

INCLUDED PARTS LIST

1 - FRONT BUMPER
6 - 1/2" X 1.5" BOLT
6 - 1/2" FLAT WASHER
6 - 1/2" LOCK WASHER



1. Start by removing factory fog lamps if your vehicle came factory equipped.
 - A. Remove fog light wiring from firewall
 - B. Unplug fog light from wiring harness



- C. Using a 13mm remove fog light remove as shown.

2. Remove the 4-T55 bolts on the top of bumper. (2 on each side)



3. Remove the 2-T55 bolts on the bottom of bumper. (1 on each side)

Remove stock bumper from vehicle.

NOTE If installing a winch, we recommend installing the fairlead plate (sold separately: W9500 / W8274) and winch to the bumper for easy access to the bolts underneath the winch deck.



4. If not installing a winch and you would like to run fog lights install fog lights at this time. The tab will need to be bent flush (as shown in the photo)



5. The factory fog lights can be installed in place of the winch as shown.



6. With the front bumper prepared and the stock bumper removed, place bumper on the end of the frame horns.



7. Bumper will align to frame as shown in the photo.



8. Two bolts mount on the topside of the frame and one installs on the underside.



9. Align bumper by measuring off of the frame. Stand back and double check that your bumper looks centered. Realign if necessary.



10. Tighten all 6 of the $\frac{1}{2}$ " bolts using a $\frac{3}{4}$ " wrench. Torque bolts to 75 lbs/ft.

Re-check all hardware after 500 miles and after off-road trips.

